

|                      |            |                    |          |                    |          |
|----------------------|------------|--------------------|----------|--------------------|----------|
| Oil Pattern Distance | 48         | Reverse Brush Drop | 43       | Oil Per Board      | 50 uL    |
| Forward Oil Total    | 16.1 mL    | Reverse Oil Total  | 9.2 mL   | Volume Oil Total   | 25.3 mL  |
| Tank Configuration   | Multi Tank | Tank A Conditioner | INFINITE | Tank B Conditioner | INFINITE |

|   | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 4     | 18    | A    | 148     | 0.0   | 7.6  | 7.6  | 7400  |
| 2 | 10L   | 10R  | 1     | 18    | A    | 21      | 7.6   | 10.1 | 2.5  | 1050  |
| 3 | 11L   | 11R  | 3     | 18    | A    | 57      | 10.1  | 17.7 | 7.6  | 2850  |
| 4 | 12L   | 12R  | 3     | 18    | A    | 51      | 17.7  | 25.3 | 7.6  | 2550  |
| 5 | 13L   | 13R  | 3     | 22    | A    | 45      | 25.3  | 34.6 | 9.3  | 2250  |
| 6 | 2L    | 2R   | 0     | 22    | A    | 0       | 34.6  | 42.0 | 7.4  | 0     |
| 7 | 2L    | 2R   | 0     | 26    | A    | 0       | 42.0  | 48.0 | 6.0  | 0     |

|   | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 0     | 30    | B    | 0       | 48.0  | 39.0 | -9.0 | 0     |
| 2 | 2L    | 2R   | 0     | 26    | B    | 0       | 39.0  | 35.0 | -4.0 | 0     |
| 3 | 13L   | 13R  | 2     | 22    | B    | 30      | 35.0  | 28.8 | -6.2 | 1500  |
| 4 | 12L   | 12R  | 2     | 22    | B    | 34      | 28.8  | 22.6 | -6.2 | 1700  |
| 5 | 11L   | 11R  | 3     | 22    | B    | 57      | 22.6  | 13.3 | -9.3 | 2850  |
| 6 | 10L   | 10R  | 2     | 18    | B    | 42      | 13.3  | 8.2  | -5.1 | 2100  |
| 7 | 10L   | 10R  | 1     | 14    | B    | 21      | 8.2   | 6.3  | -1.9 | 1050  |
| 8 | 2L    | 2R   | 0     | 14    | B    | 0       | 6.3   | 0.0  | -6.3 | 0     |

Cleaner Ratio Main Mix NA Forward  
 Cleaner Ratio Back End Mix NA Reverse  
 Cleaner Ratio Back End Distance NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Designed for FLEX | GREAT WALL OF CHINA - 5448 | Long associated with a blocked lane condition, the Great Wall of China pattern is the wall of all walls. At 48' in length, the best way to attack this pattern is up against the wall of oil instead of jumping to the drier part of the lane. Once lined up properly on the Great Wall of China, it will be almost impossible to miss.

| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle: Inside  | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 6              | 2.45           | 1               | 1               | 2.45           | 6              |

