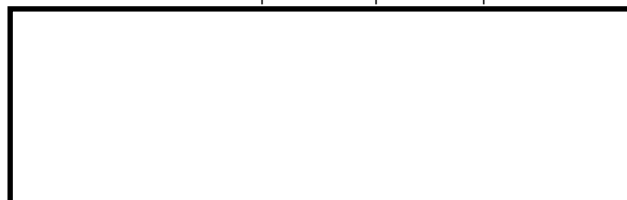


|                      |         |                    |          |                    |          |
|----------------------|---------|--------------------|----------|--------------------|----------|
| Oil Pattern Distance | 45      | Reverse Brush Drop | 40       | Oil Per Board      | 50 uL    |
| Forward Oil Total    | 15.3 mL | Reverse Oil Total  | 10.35 mL | Volume Oil Total   | 25.65 mL |
| Tank Configuration   | A Only  | Tank A Conditioner | ICE      | Tank B Conditioner | FIRE     |

|   | START | STOP | LOADS | SPEED | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 4L    | 4R   | 2     | 14    | 66      | 0.0   | 1.9  | 3300 |       |
| 2 | 4L    | 4R   | 3     | 18    | 99      | 1.9   | 9.5  | 4950 |       |
| 3 | 9L    | 9R   | 3     | 18    | 69      | 9.5   | 17.1 | 3450 |       |
| 4 | 14L   | 14R  | 3     | 18    | 39      | 17.1  | 24.7 | 1950 |       |
| 5 | 15L   | 15R  | 3     | 18    | 33      | 24.7  | 32.3 | 1650 |       |
| 6 | 4L    | 4R   | 0     | 26    | 0       | 32.3  | 36.0 | 3.7  | 0     |
| 7 | 4L    | 4R   | 0     | 30    | 0       | 36.0  | 45.0 | 9.0  | 0     |

|   | START | STOP | LOADS | SPEED | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 0     | 30    | 0       | 45.0  | 36.0 | -9.0 | 0     |
| 2 | 14L   | 14R  | 2     | 22    | 26      | 36.0  | 29.8 | -6.2 | 1300  |
| 3 | 13L   | 13R  | 2     | 18    | 30      | 29.8  | 24.7 | -5.1 | 1500  |
| 4 | 12L   | 12R  | 2     | 18    | 34      | 24.7  | 19.6 | -5.1 | 1700  |
| 5 | 11L   | 11R  | 2     | 18    | 38      | 19.6  | 14.5 | -5.1 | 1900  |
| 6 | 9L    | 9R   | 2     | 18    | 46      | 14.5  | 9.4  | -5.1 | 2300  |
| 7 | 4L    | 4R   | 1     | 18    | 33      | 9.4   | 6.9  | -2.5 | 1650  |
| 8 | 4L    | 4R   | 0     | 14    | 0       | 6.9   | 0.0  | -6.9 | 0     |

Cleaner Ratio Main Mix NA Forward  
 Cleaner Ratio Back End Mix NA Reverse  
 Cleaner Ratio Back End Distance NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle:Inside   | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 5.21           | 2.23           | 1.1             | 1.1             | 2.23           | 5.21           |

