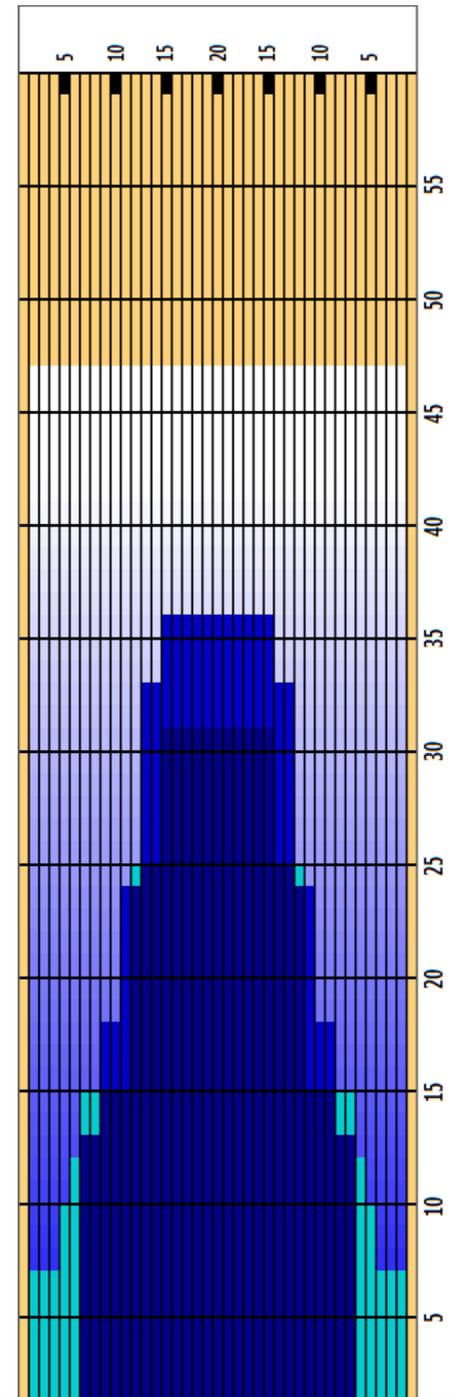


Oil Pattern Distance	47	Reverse Brush Drop	42	Oil Per Board	Multi ul
Forward Oil Total	14.66 mL	Reverse Oil Total	9.98 mL	Volume Oil Total	24.64 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	45	18	148	0.0	7.6	7.6	6660
2	5L	5R	1	50	18	31	7.6	10.1	2.5	1550
3	6L	6R	1	50	18	29	10.1	12.6	2.5	1450
4	7L	7R	1	50	22	27	12.6	15.7	3.1	1350
5	12L	12R	3	50	22	51	15.7	25.0	9.3	2550
6	15L	15R	2	50	22	22	25.0	31.2	6.2	1100
7	2L	2R	0	50	26	0	31.2	40.0	8.8	0
8	2L	2R	0	50	30	0	40.0	47.0	7.0	0

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	0	47.0	36.0	-11.0	0
2	15L	15R	1	55	22	11	36.0	32.9	-3.1	605
3	13L	13R	3	55	22	45	32.9	23.6	-9.3	2475
4	11L	11R	2	50	18	38	23.6	18.5	-5.1	1900
5	9L	9R	2	50	18	46	18.5	13.4	-5.1	2300
6	7L	7R	2	50	18	54	13.4	8.3	-5.1	2700
7	2L	2R	0	50	14	0	8.3	0.0	-8.3	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.23	1.9	1.06	1.06	1.9	4.23

