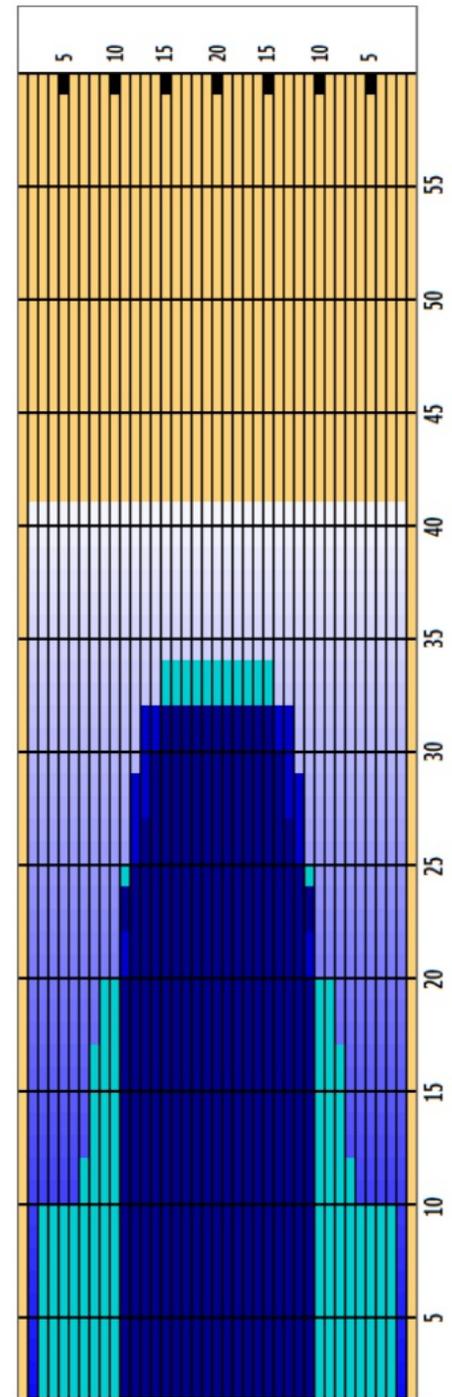


Oil Pattern Distance	41	Reverse Brush Drop	32	Oil Per Board	55 ul
Forward Oil Total	19.25 mL	Reverse Oil Total	4.785 mL	Volume Oil Total	24.035 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	5	18	175	0.0	10.2	10.2	9625
2	7L	7R	1	18	27	10.2	12.7	2.5	1485
3	8L	8R	2	18	50	12.7	17.8	5.1	2750
4	9L	9R	1	18	23	17.8	20.3	2.5	1265
5	12L	12R	1	18	17	20.3	22.8	2.5	935
6	11L	11R	1	18	19	22.8	25.3	2.5	1045
7	13L	13R	1	18	15	25.3	27.8	2.5	825
8	14L	14R	1	22	13	27.8	30.9	3.1	715
9	15L	15R	1	22	11	30.9	34.0	3.1	605
10	2L	2R	0	26	0	34.0	41.0	7.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	41.0	32.0	-9.0	0
2	13L	13R	1	22	15	32.0	28.9	-3.1	825
3	12L	12R	2	18	34	28.9	23.8	-5.1	1870
4	11L	11R	2	18	38	23.8	18.7	-5.1	2090
5	2L	2R	0	18	0	18.7	0.0	-18.7	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.65	1.79	1.03	1.03	1.79	3.65

