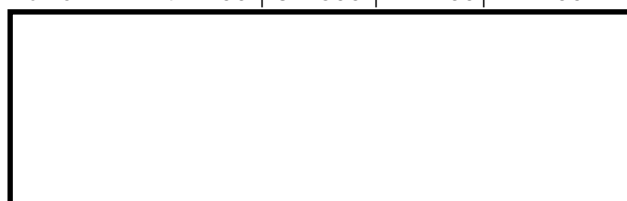


Oil Pattern Distance	45	Reverse Brush Drop	40	Oil Per Board	50 uL
Forward Oil Total	15.3 mL	Reverse Oil Total	10.35 mL	Volume Oil Total	25.65 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	4L	4R	2	14	66	0.0	1.9	1.9	3300
2	4L	4R	3	18	99	1.9	9.5	7.6	4950
3	9L	9R	3	18	69	9.5	17.1	7.6	3450
4	14L	14R	3	18	39	17.1	24.7	7.6	1950
5	15L	15R	3	18	33	24.7	32.3	7.6	1650
6	4L	4R	0	26	0	32.3	36.0	3.7	0
7	4L	4R	0	30	0	36.0	45.0	9.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	45.0	36.0	-9.0	0
2	14L	14R	2	22	26	36.0	29.8	-6.2	1300
3	13L	13R	2	18	30	29.8	24.7	-5.1	1500
4	12L	12R	2	18	34	24.7	19.6	-5.1	1700
5	11L	11R	2	18	38	19.6	14.5	-5.1	1900
6	9L	9R	2	18	46	14.5	9.4	-5.1	2300
7	4L	4R	1	18	33	9.4	6.9	-2.5	1650
8	4L	4R	0	14	0	6.9	0.0	-6.9	0

Cleaner Ratio Main Mix NA Forward  
 Cleaner Ratio Back End Mix NA Reverse  
 Cleaner Ratio Back End Distance NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.21	2.23	1.1	1.1	2.23	5.21

