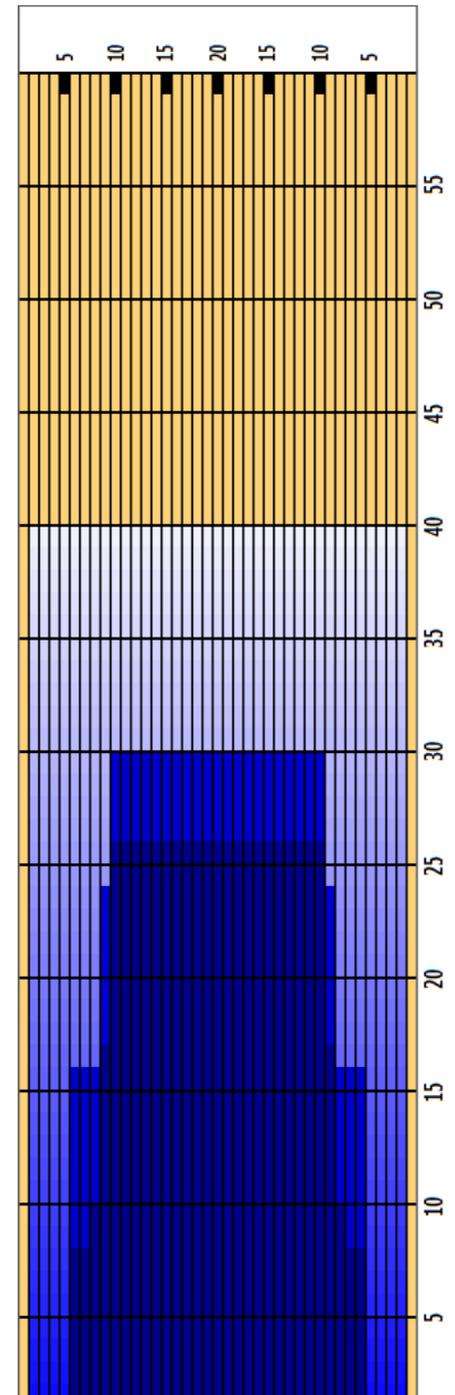


Oil Pattern Distance	40	Reverse Brush Drop	38	Oil Per Board	55 ul
Forward Oil Total	15.785 mL	Reverse Oil Total	9.295 mL	Volume Oil Total	25.08 mL
Tank Configuration	Only A	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	37	0.0	0.0	0.0	2035
2	6L	6R	3	14	87	0.0	5.9	5.9	4785
3	6L	6R	1	18	29	5.9	8.4	2.5	1595
4	8L	8R	1	18	25	8.4	10.9	2.5	1375
5	9L	9R	2	22	46	10.9	17.1	6.2	2530
6	10L	10R	3	22	63	17.1	26.4	9.3	3465
7	2L	2R	0	26	0	26.4	40.0	13.6	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	40.0	30.0	-10.0	0
2	10L	10R	2	22	42	30.0	23.8	-6.2	2310
3	9L	9R	3	18	69	23.8	16.2	-7.6	3795
4	6L	6R	2	18	58	16.2	11.1	-5.1	3190
5	2L	2R	0	14	0	11.1	0.0	-11.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.29	1.2	1	1	1.2	5.29

