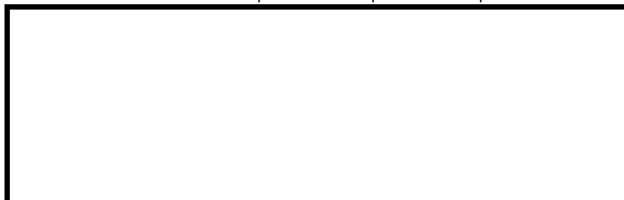


Oil Pattern Distance	43	Reverse Brush Drop	36	Oil Per Board	50 uL
Forward Oil Total	14.6 mL	Reverse Oil Total	12.85 mL	Volume Oil Total	27.45 mL
Tank Configuration	A Only	Tank A Conditioner	INFINITE	Tank B Conditioner	INFINITE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	A	111	0.0	3.9	3.9	5550
2	8L	8R	2	18	A	50	3.9	9.0	5.1	2500
3	9L	9R	1	18	A	23	9.0	11.5	2.5	1150
4	10L	10R	2	18	A	42	11.5	16.6	5.1	2100
5	11L	11R	1	18	A	19	16.6	19.1	2.5	950
6	12L	12R	2	18	A	34	19.1	24.2	5.1	1700
7	14L	14R	1	18	A	13	24.2	26.7	2.5	650
8	2L	2R	0	22	A	0	26.7	43.0	16.3	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	43.0	34.0	-9.0	0
2	13L	13R	1	22	A	15	34.0	30.9	-3.1	750
3	12L	12R	1	22	A	17	30.9	27.8	-3.1	850
4	11L	11R	2	18	A	38	27.8	22.7	-5.1	1900
5	10L	10R	2	18	A	42	22.7	17.6	-5.1	2100
6	9L	9R	2	18	A	46	17.6	12.5	-5.1	2300
7	8L	8R	1	18	A	25	12.5	10.0	-2.5	1250
8	2L	2R	2	14	A	74	10.0	6.1	-3.9	3700
9	2L	2R	0	14	A	0	6.1	0.0	-6.1	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.6	1.58	1.01	1.01	1.58	4.6

