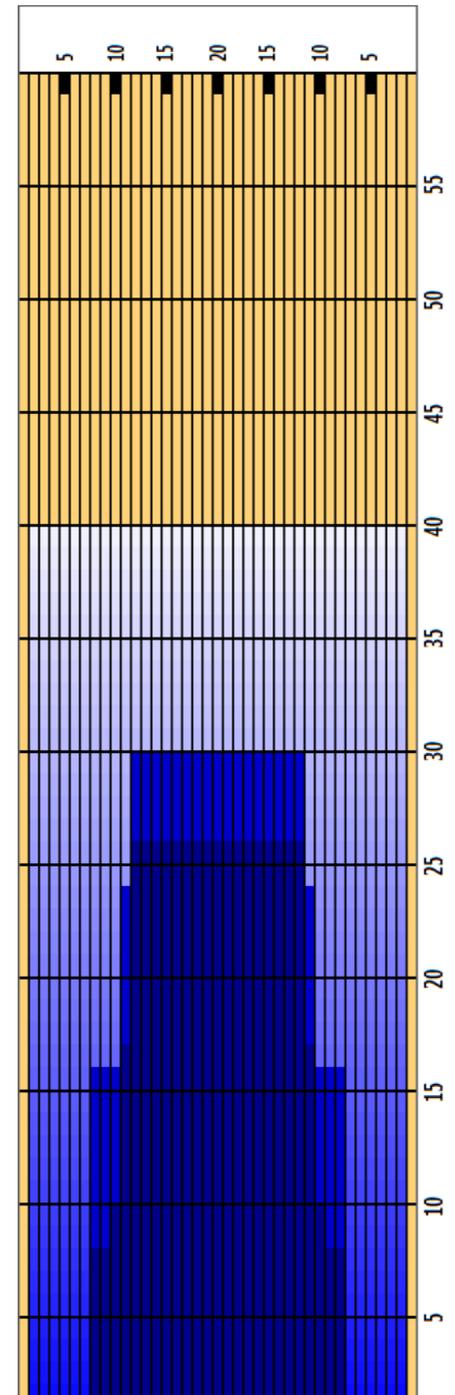


Oil Pattern Distance	40	Reverse Brush Drop	38	Oil Per Board	55 ul
Forward Oil Total	13.585 mL	Reverse Oil Total	7.755 mL	Volume Oil Total	21.34 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	37	0.0	0.0	0.0	2035
2	8L	8R	3	14	75	0.0	5.9	5.9	4125
3	8L	8R	1	18	25	5.9	8.4	2.5	1375
4	10L	10R	1	18	21	8.4	10.9	2.5	1155
5	11L	11R	2	22	38	10.9	17.1	6.2	2090
6	12L	12R	3	22	51	17.1	26.4	9.3	2805
7	2L	2R	0	26	0	26.4	40.0	13.6	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	40.0	30.0	-10.0	0
2	12L	12R	2	22	34	30.0	23.8	-6.2	1870
3	11L	11R	3	18	57	23.8	16.2	-7.6	3135
4	8L	8R	2	18	50	16.2	11.1	-5.1	2750
5	2L	2R	0	14	0	11.1	0.0	-11.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	18	1.7	1	1	1.7	18

