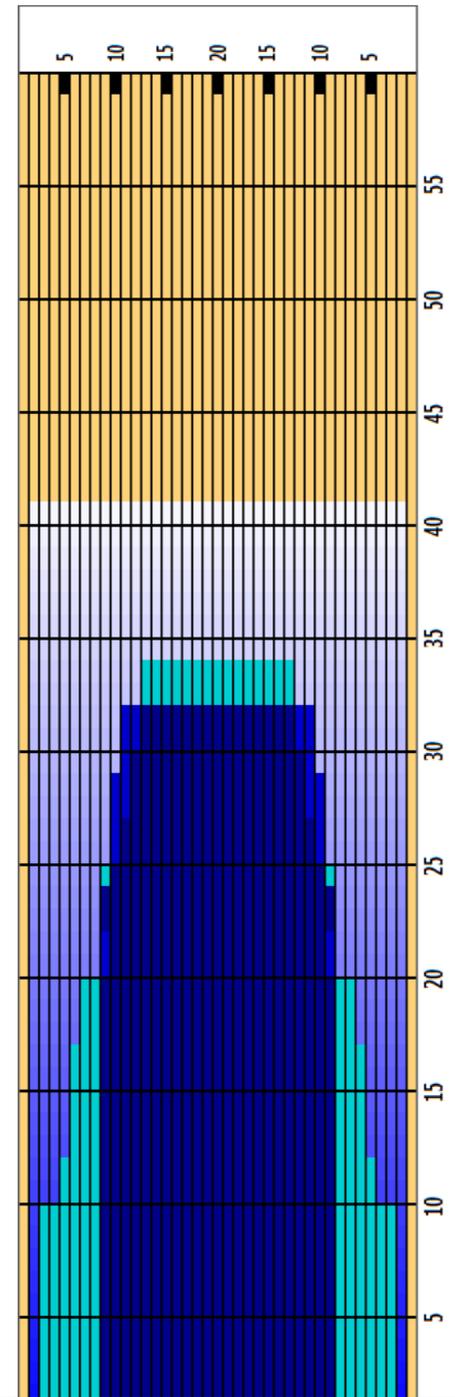


Oil Pattern Distance	41	Reverse Brush Drop	32	Oil Per Board	55 ul
Forward Oil Total	21.23 mL	Reverse Oil Total	5.885 mL	Volume Oil Total	27.115 mL
Tank Configuration	Only A	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	5	18	175	0.0	10.2	10.2	9625
2	5L	5R	1	18	31	10.2	12.7	2.5	1705
3	6L	6R	2	18	58	12.7	17.8	5.1	3190
4	7L	7R	1	18	27	17.8	20.3	2.5	1485
5	10L	10R	1	18	21	20.3	22.8	2.5	1155
6	9L	9R	1	18	23	22.8	25.3	2.5	1265
7	11L	11R	1	18	19	25.3	27.8	2.5	1045
8	12L	12R	1	22	17	27.8	30.9	3.1	935
9	13L	13R	1	22	15	30.9	34.0	3.1	825
10	2L	2R	0	26	0	34.0	41.0	7.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	41.0	32.0	-9.0	0
2	11L	11R	1	22	19	32.0	28.9	-3.1	1045
3	10L	10R	2	18	42	28.9	23.8	-5.1	2310
4	9L	9R	2	18	46	23.8	18.7	-5.1	2530
5	2L	2R	0	18	0	18.7	0.0	-18.7	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.88	1.34	1	1	1.34	2.88

